

# DuPont™ Cyrel® round Classic

## THE SOLVENT PROCESS DIGITAL PHOTOPOLYMER SLEEVE

### DuPont Packaging Graphics

**Cyrel® round digital Classic is a solvent process photopolymer sleeve for use in the Cyrel® ITR In-Liner sleeve processing system or other solvent washout sleeve processors.**

The Cyrel® round digital Classic sleeve is the rugged sleeve designed for use on integral cylinder presses or cantilever presses with a hard adapter. The sleeve thickness is .125 inch.

The rugged base and robust polymer makes the Cyrel® round digital Classic ideal for linework, text and continuous background colors. The Classic sleeve is also suitable for tints and halftones when using lower screen rulings.



DuPont Cyrel® round Classic

### Applications

- Tissue & towel printing
- Gift-wrapping paper
- Wallpaper
- Folding boxes
- Flexible packaging

### Product properties

- Cyrel® solvent process continuous print photopolymer sleeve
- Medium - High resolution for linework, solids and halftone printing
- Excellent ink transfer for outstanding solids
- Superior thickness uniformity
- High system productivity
- Exceptionally stable base sleeve
- Excellent ozone resistance
- Excellent register accuracy

### Printing ink compatibility

Cyrel® round Classic sleeves are suitable for use with alcohol and water-based flexographic printing inks as well as most UV curing inks.

### Processing Steps

- No back exposure is required
- Digital imaging by ablation of the LAMS mask on the Cyrel® round sleeve using a suitable digital imaging device
- Image formation through UV main exposure
- The unexposed photopolymer is removed from the unimaged areas using a solvent washout development process to create a relief image.
- Finishing and post exposure accomplished with UV-C and UV-A light

**DuPont™ Cyrel® round Classic:  
Continuous photopolymer sleeve for digital imaging**

**Storage of raw sleeves**

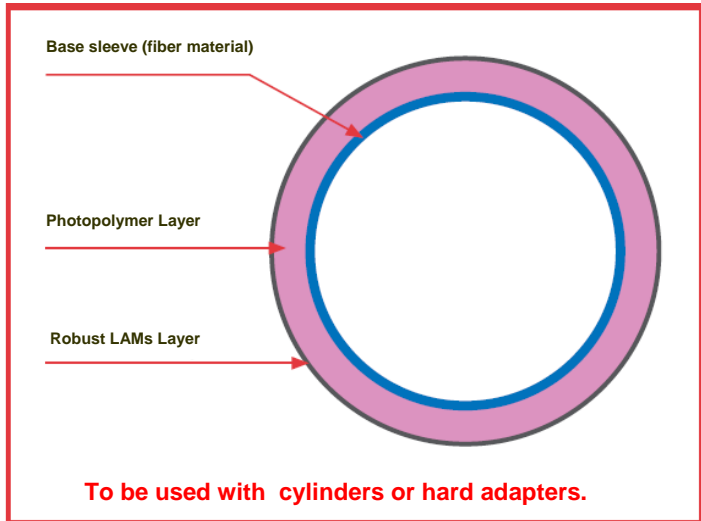
Unexposed Cyrel® round sleeves can be stored in the special transport box in a temperature controlled room for up to six months. Temperatures between 40°F and 90°F are recommended. The transport box provides extra protection for transport and storage.

**Handling of raw sleeves**

Prior to main exposure Cyrel® FAST round sleeves should be protected from UV-light. We recommend to use filtered lamps and UV-filters on windows.

**Storage of processed sleeves**

Printed sleeves should be cleaned carefully with a suitable solvent before being placed in storage. Storing them in the special transport box will protect the sleeves from direct sunlight.



General information	Details
Min. circumference	13 inches
Max. circumference	32.25 inches
Min. - Max. length	12 – 57 inches
Structure	Basic sleeve ~ .025 inch Photopolymer ~ .100 inch
Final hardness	65 Sh A
Internal diameter	In ¼ pitch increments
Image reproduction	5 – 95% at 120 LPI
Minimum positive line	0.003 inch
Isolated dot	0.006 inches in diameter

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To learn more, visit [www.cyrel.com/na](http://www.cyrel.com/na) or contact your Cyrel® specialist



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**“Advancing Flexography”**